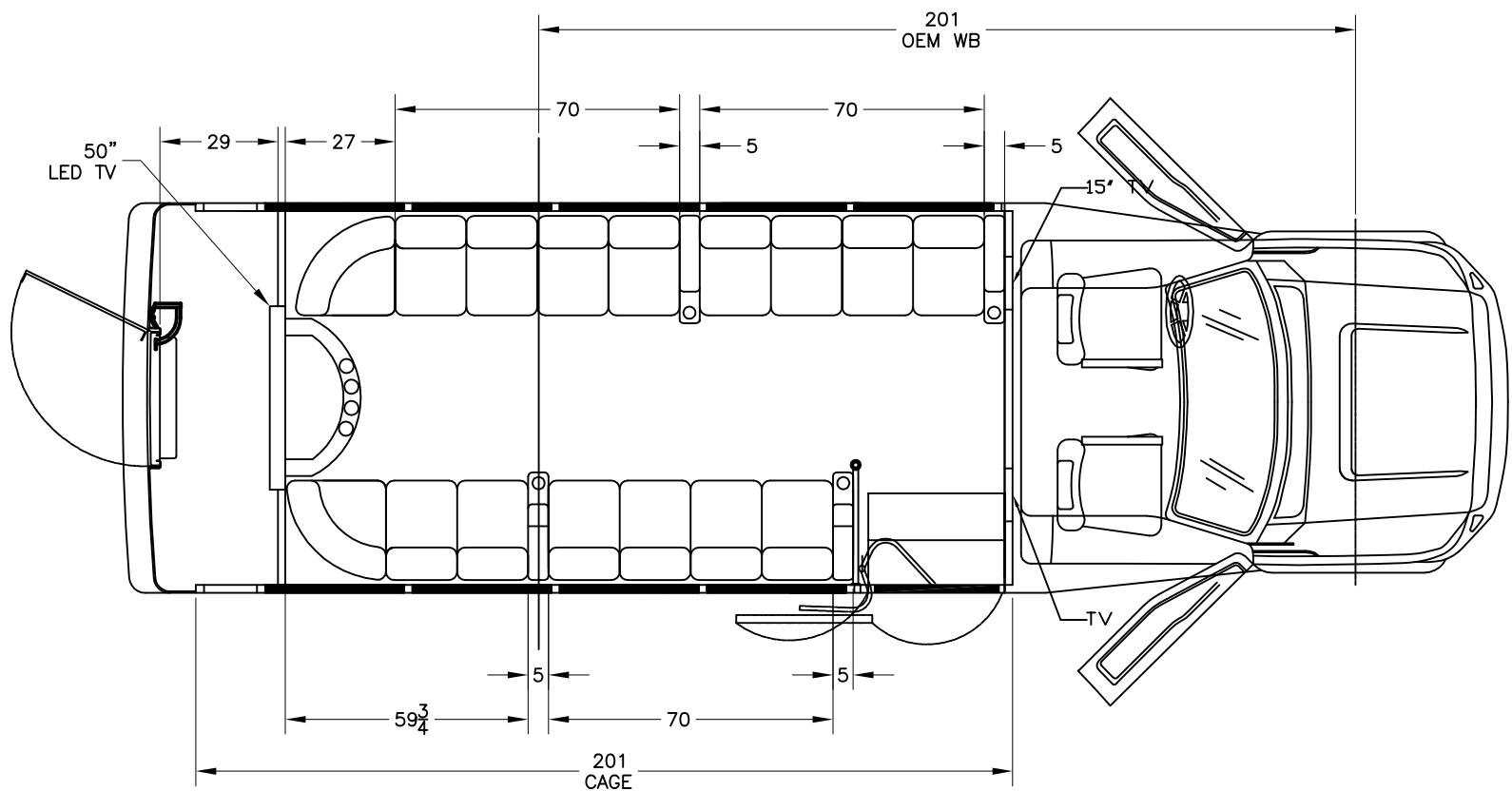


REVISIONS			
REV	DESCRIPTION	DATE	APPD



REV. 1		ITEM NO. DWG. SIZE		PART NO.		DWG. NO.		DESCRIPTION		NOTES	
LIST OF MATERIALS											
UNLESS OTHERWISE SPECIFIED											
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.											
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.											
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.											
THREADS PER ASA AND SAE STANDARDS.											
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.											
HOLE DIA. TOL.-.002 HOLE DIA. TOL.-.002 HOLE DIA. TOL.-.002											
.015-.125 +.003 .251-.500 +.005 .751-1.000 +.009											
.125-.250 +.004 .501-.750 +.007 1.001-2.000 +.011											
TOLERANCES ON DECIMALS											
.000-0.010 .01-0.03 FRACTIONS .1/64 ANGLES ±1° SURFACE FINISH ✓											
XX-XXXX											
NEXT ASSEMBLY											
MATERIAL QTY											
SPEC CONTROL DWG.											
FORD F-450 GM28 16+2 PASS											
29" REAR LUGGAGE											
LIMO BUS											
SIZE C PART NUMBER DRAWING NUMBER REVISION N/C											
DATE: R. ROMAN 02/21/2014 DESIGN APPD SCALE: SHEET 1 OF 1											